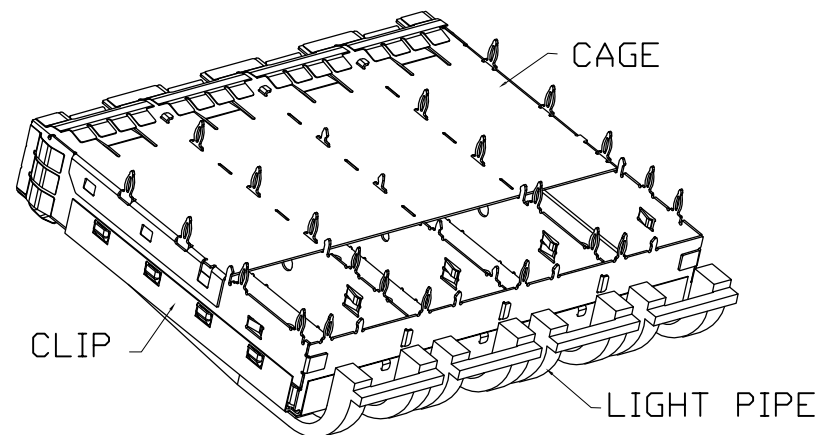
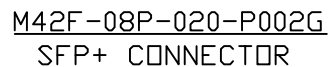
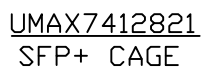
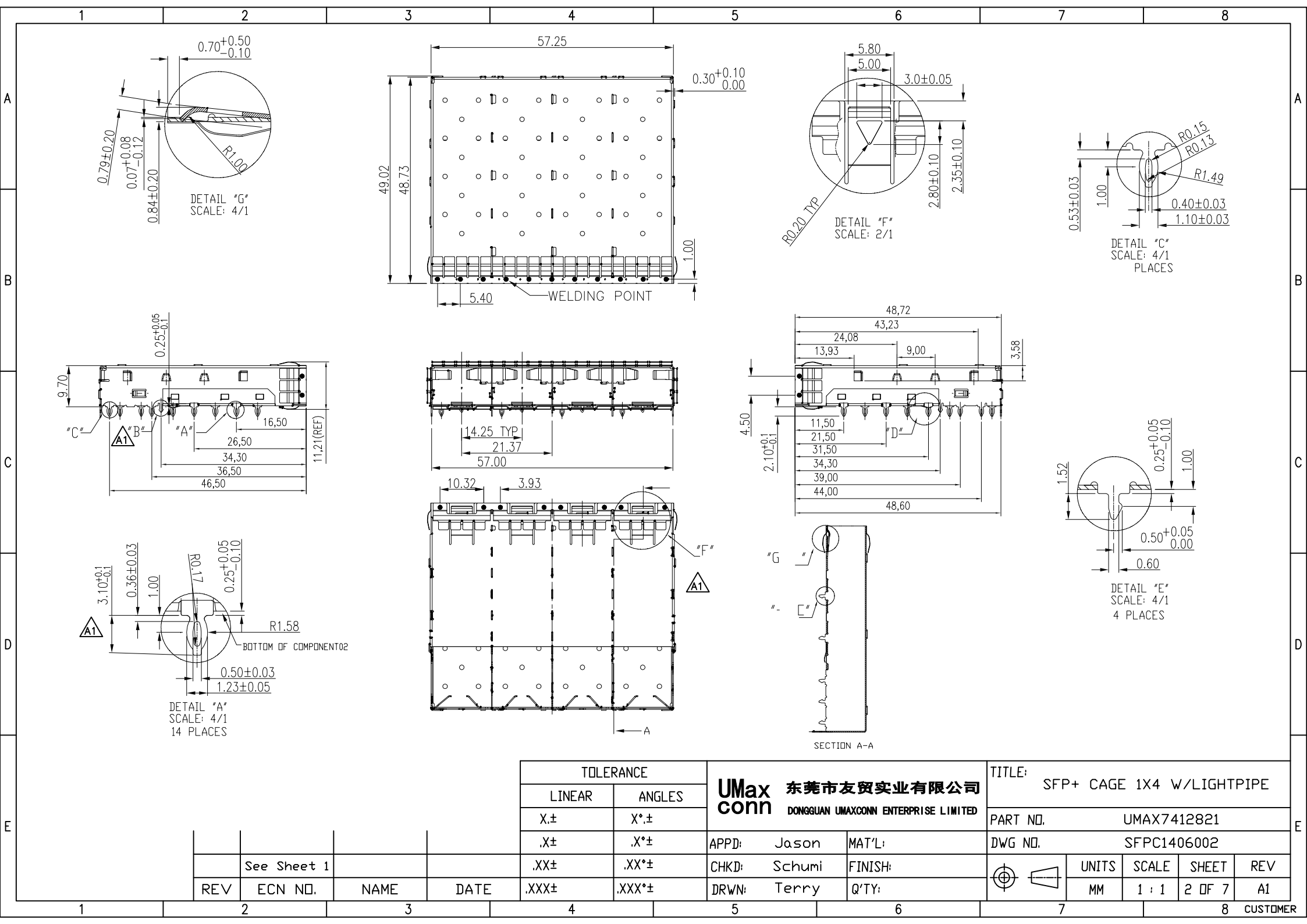




1. MATERIAL:
CAGE ASSEMBLY: NICKEL SILVER(C7701H)
T=0.25mm.
EMI TABS: BERYLLIUM COPPER ALLOY
C17200 1/2HT=0.08mm.
LIGHT PIPE MATERIAL :PC 940A-116
2. FINISH:
EMI TABS(5PCS): 50u” MIN NICKEL PLATING
OVER ALL.
3. OPERATING TEMPERATURE: -55°C TO 85°C
4. ALL FOOTPRINT SHOULD BE CHECK BY GAUGE
AND 0.05 POSITIONAL TOLERANCE.
5. ALL THE CONFIGURATION AND POSITION OF
PRESS FIT PIN REFER SHEET 3
6. All EMI TABS: RETENTION REVERSE WITH INSTALLATION.
DIRECTION SHOULD BE 9 KG MINIMUM

				TOLERANCE		UMax 东莞市友贸实业有限公司 conn DONGGUAN UMAXCONN ENTERPRISE LIMITED		TITLE: SFP+ CAGE 1X4 W/LIGHTPIPE				
				LINEAR	ANGLES			PART NO. UMAX7412821				
				X,±	X°,±			DWG NO. SFPC1406002				
				.X±	.X°±	APPD: Jason	MAT'L:					
A1	----	Terry	Mar,01,2024	.XX±	.XX°±	CHKD: Schumi	FINISH:		UNITS	SCALE	SHEET	REV
REV	ECN NO.	NAME	DATE	.XXX±	.XXX°±	DRWN: Terry	Q'TY:		MM	1 : 1	1 OF 7	A1

CUSTOMER



TOLERANCE	
LINEAR	ANGLES
X±	X°±
.X±	.X°±
.XX±	.XX°±
.XXX±	.XXX°±

UMax 东莞市友贸实业有限公司	
conn DONGGUAN UMAXCONN ENTERPRISE LIMITED	
APPD: Jason	MAT'L:
CHKD: Schumi	FINISH:
DRWN: Terry	Q'TY:

TITLE: SFP+ CAGE 1X4 W/LIGHTPIPE				
PART NO.		UMAX7412821		
DWG NO.		SFPC1406002		
	UNITS	SCALE	SHEET	REV
	MM	1 : 1	2 OF 7	A1

REV	ECN NO.	NAME	DATE
	See Sheet 1		

E

D

C

B

A

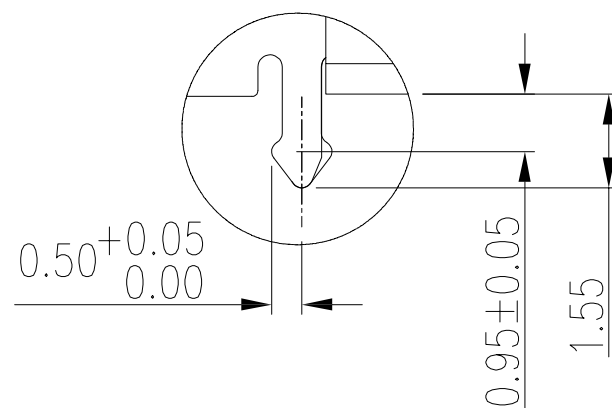
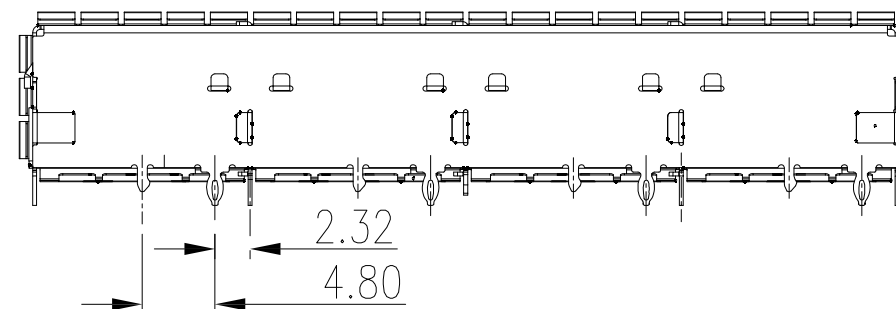
E

D

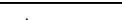
C

B

A



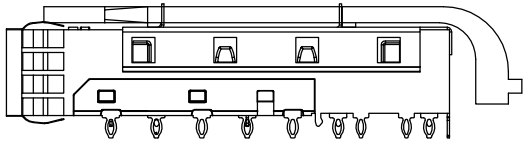
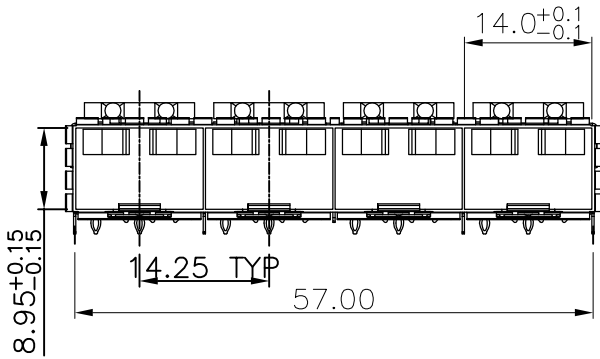
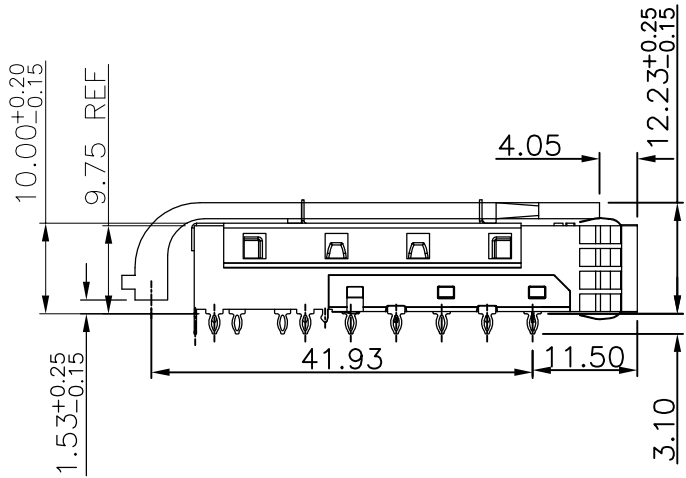
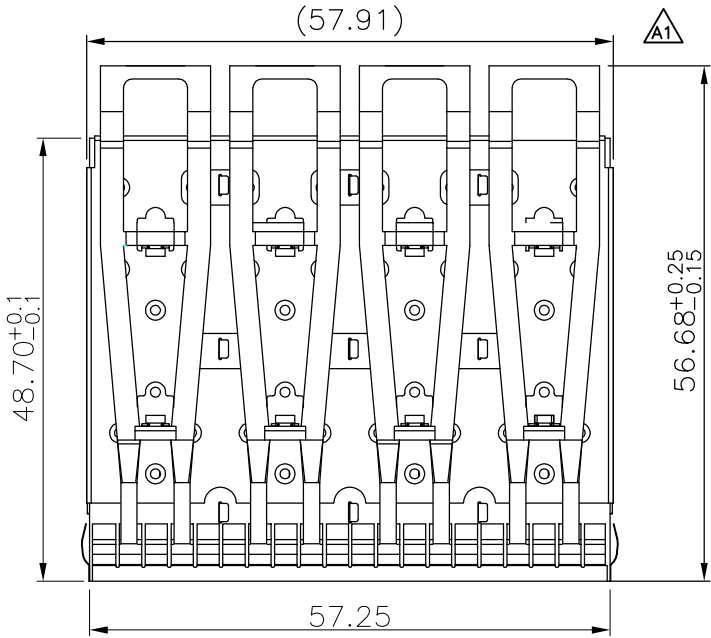
DETAIL "B"
SCALE: 4/1
8 PLACES

				TOLERANCE		UMax conn 东莞市友贸实业有限公司 DONGGUAN UMAXCONN ENTERPRISE LIMITED		TITLE: SFP+ CAGE 1X4 W/LIGHTPIPE			
				LINEAR	ANGLES			PART NO. UMAX7412821			
				X _±	X° _±			DWG NO. SFPC1406002			
				.X _±	.X° _±	APPD: Jason	MAT'L:				
	See Sheet 1			.XX _±	.XX° _±	CHKD: Schumi	FINISH:	 UNITS SCALE SHEET REV			
REV	ECN NO.	NAME	DATE	.XXX _±	.XXX° _±	DRWN: Terry	Q'TY:	MM	1 : 1	3 OF 7	A1

CUSTOMER

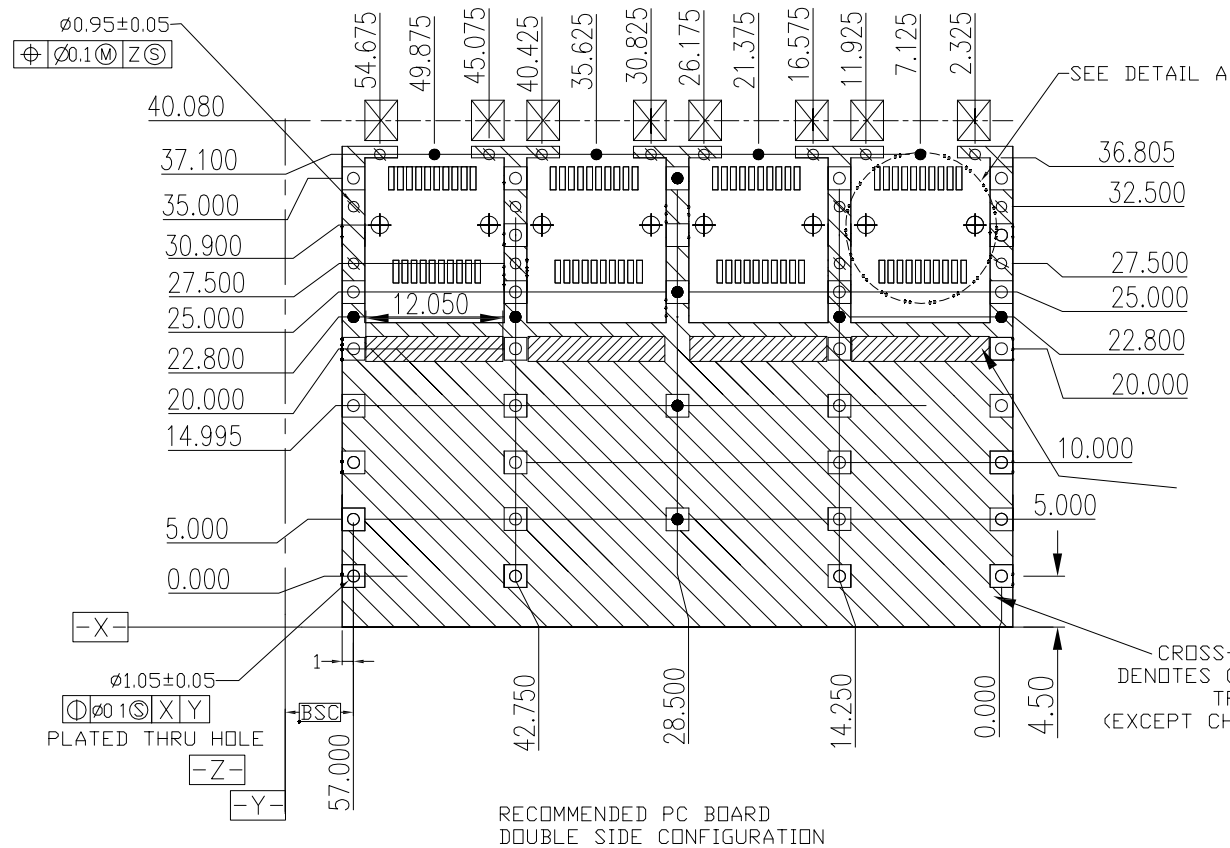
NOTES:

1. MATERIAL:
CAGE ASSEMBLY: COPPER ALLOY t=0.25mm.
LIGHT PIPE MATERIAL :PC
2. FINISH:
CAGE: 50u" MIN NICKEL PLATING OVER ALL.
3. RATING:
1)OPERATING TEMPERATURE: -55°C TO 85°C

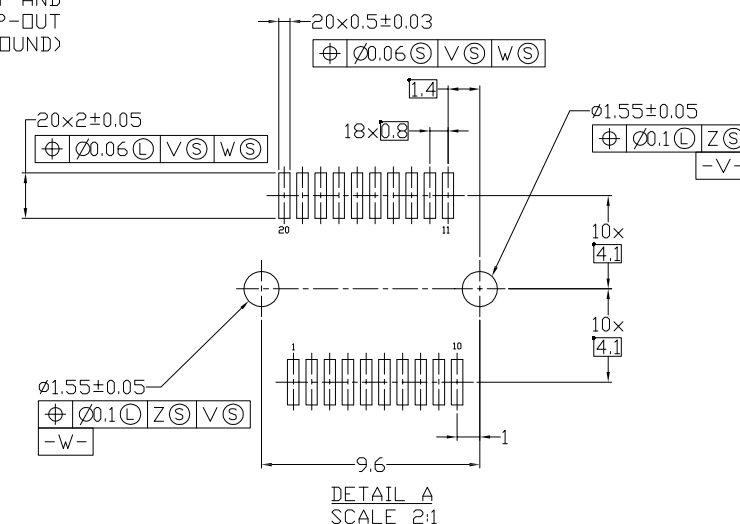


INSTRUCTION FOR LIGHPIPE MOUNTING

				TOLERANCE		UMax conn 东莞市友贸实业有限公司 DONGGUAN UMAXCONN ENTERPRISE LIMITED		TITLE: SFP+ CAGE 1X4 W/LIGHTPIPE				
				LINEAR	ANGLES			PART NO. UMAX7412821				
				X±	X°±	APPD:	Jason	DWG NO. SFPC1406002				
				.X±	.X°±	CHKD:	Schumi	UNITS SCALE SHEET REV MM 1 : 1 4 OF 7 A1				
				.XX±	.XX°±	Q'TY:						
REV	ECN NO.	NAME	DATE	.XXX±	.XXX°±	DRWN:	Terry					
	See Sheet 1											



	QUANTITY	DIA.	INSERTION
	28	ø1.05	 1.23 WIDE PRESS FIT
	16	ø0.95	 1.10 NARROW PRESS FIT
	8	ø0.95	 0.50
	4	ø0.95	 0.50



NOTES:

1.PLATED ALL THRU HOLE

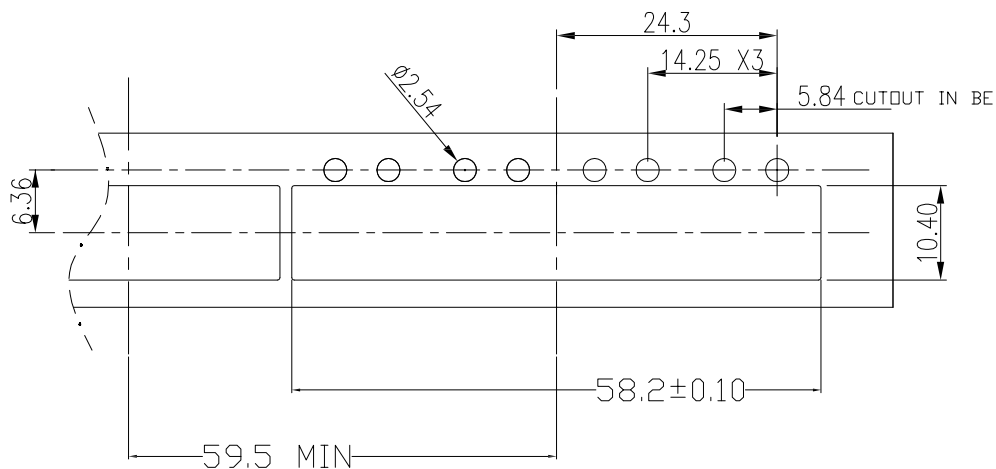
				TOLERANCE		UMax conn 东莞市友贸实业有限公司 DONGGUAN UMAXCONN ENTERPRISE LIMITED		TITLE: SFP+ CAGE 1X4 W/LIGHTPIPE					
				LINEAR	ANGLES			PART NO. UMAX7412821					
				X,±	X°,±			DWG NO. SFPC1406002					
				.X±	.X°±	APPD:	Jason	MAT'L:					
	See Sheet 1			.XX±	.XX°±	CHKD:	Schumi	FINISH:		UNITS	SCALE	SHEET	REV
REV	ECN NO.	NAME	DATE	.XXX±	.XXX°±	DRWN:	Terry	Q'TY:		MM	1 : 1	6 OF 7	A1

TITLE:	SFP+ CAGE 1X4 W/LIGHTPIPE
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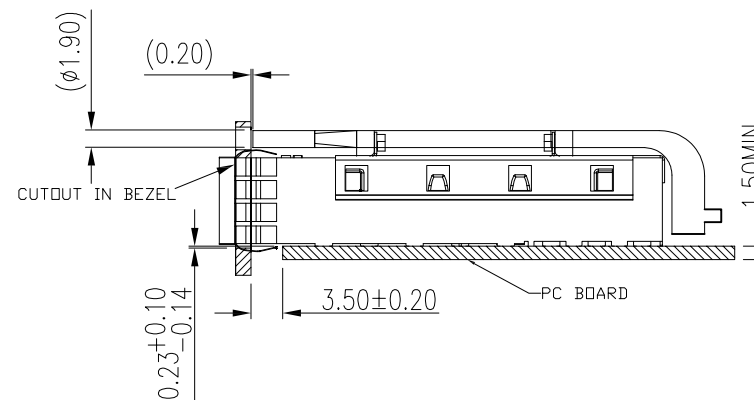
PART NO.	UMAX7412821
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DWG NO.	SFPC1406002
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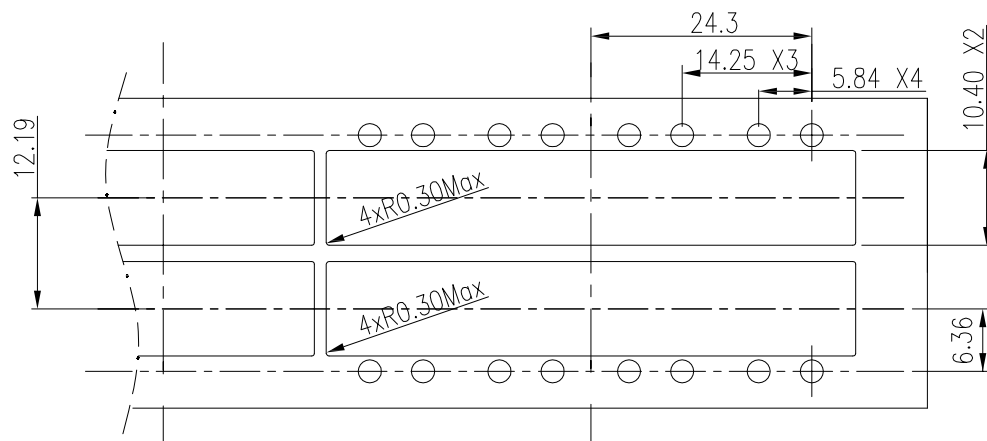
	UNITS	SCALE	SHEET	REV
	MM	1 : 1	6 OF 7	A1



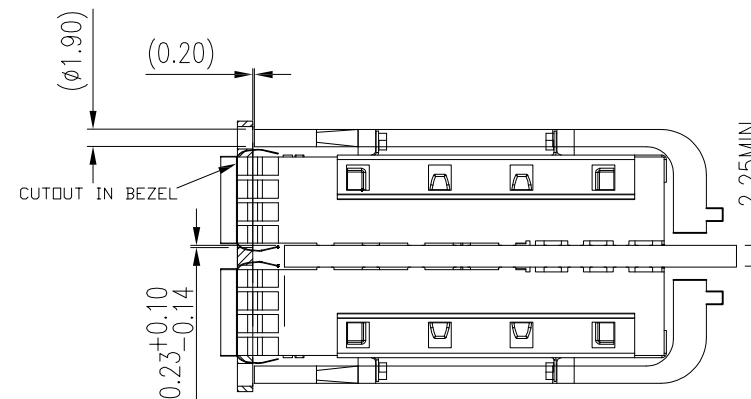
RECOMMENDED BEZEL CUT-OUT SINGLE SIDED APPLICATIONS



MOUNTED ON PC BOARD
SHOWN THRU RECOMMEND BEZEL



RECOMMENDED BEZEL CUT-OUT BELLY TO BELLY APPLICATIONS



MOUNTED BELLY TO BELLY PC BOARD
SHOWN THRU RECOMMEND BEZEL

				TOLERANCE		UMax conn 东莞市友贸实业有限公司 DONGGUAN UMAXCONN ENTERPRISE LIMITED		TITLE: SFP+ CAGE 1X4 W/LIGHTPIPE					
				LINEAR	ANGLES			PART NO. UMAX7412821					
				X,±	X°,±	APPD:	Jason	MAT'L:	DWG NO. SFPC1406002				
	See Sheet 1			.XX±	.XX°±	CHKD:	Schumi	FINISH:	 	UNITS	SCALE	SHEET	REV
REV	ECN NO.	NAME	DATE	.XXX±	.XXX°±	DRWN:	Terry	Q'TY:		MM	1 : 1	7 OF 7	A1